



# WORKING LOAD LIMIT

Maximum transport weight "G" in [t] with different lifting points

WLL <b>4 t–50 t</b> see p.156			 <b>VRBS</b> VIP Load ring weldable					
type			4 t	6.7 t	10 t	16 t	31.5 t	50 t
weld seam			HY 4 + a 3 	HY 5.5 + a 3 	HY 6 + a 4 	HY 8.5 + a 4 	HY 18 + a 4 	HY 25 + a 8 
number of legs		$\beta$						
	1	0°	4	6.7	10	16	31.5	50
	2	0°	8	13.4	20	32	63	100
	1	90°	4	6.7	10	26	31.5	50
	2	90°	8	13.4	20	32	63	100
	2	0-45°	5.6	9.4	14	22.4	44.1	70
	2	45-60°	4	6.7	10	16	31.5	50
	2	unsym- metrical	4	6.7	10	16	31.5	50
	3+4	0-45°	8.4	14.1	21	33.6	66.2	105
	3+4	45-60°	6	10.1	15	24	47.3	75
	3+4	unsym- metrical	4	6.7	10	16	31.5	50