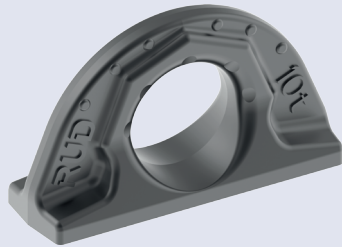


LIFTING

Lifting points – ready for welding



ABA
Weldable lifting point
full load in all directions

WLL
1.6t–31.5t

see p.144

1.6t	3.2t	5t	10t	20t	31.5t	type	
a 4	a 6	a 7	a 8	a 12	a 15	weld seam	
						β	number of legs
1.6 (4)	3.2 (9)	5 (12)	10 (20)	20	31.5	0°	1
3.2 (8)	6.4 (18)	10 (24)	20 (40)	40	63	0°	2
1.6 (4)	3.2 (9)	5 (12)	10 (20)	20	31.5	90°	1
3.2 (8)	6.4 (18)	10 (24)	20 (40)	40	63	90°	2
2.2 (5.6)	4.5 (12.6)	7.1 (16.8)	14.1 (28)	28	45	0-45°	2
1.6 (4)	3.2 (9)	5 (12)	10 (20)	20	31.5	45-60°	2
1.6 (4)	3.2 (9)	5 (12)	10 (20)	20	31.5	unsymmetrical	2
3.4 (8.4)	6.8 (18.9)	10.6 (25.2)	21.2 (42)	42	67	0-45°	3+4
2.4 (6)	4.8 (13.5)	7.5 (18)	15 (30)	30	47.5	45-60°	3+4
1.6 (4)	3.2 (9)	5 (12)	10 (20)	20	31.5	unsymmetrical	3+4

Higher WL () due to optimised attachment or usage (see product page).