

LIFTING

Lifting points – ready for welding



VRBK-FIX

VIP Load ring FIX for 90°-edges weldable

WLL
4 t – 50 t

see p.148

 VRBK-FIX VIP Load ring FIX for 90°-edges weldable					WLL 4 t – 50 t see p.148	
4 t	6.7 t	10 t	31.5 t	50 t *	type	
HY 4 + a 3	HY 5 + a 3	HY 8 + a 3	HY 17	HY 25	weld seam	
					β	number of legs
4	6.7	10	31.5	50	0°	1 
8	13.4	20	63	100	0°	2 
4	6.7	10	31.5	50	90°	1 
8	13.4	20	63	100	90°	2 
5.6	9.4	14	44.1	70	0-45°	2 
4	6.7	10	31.5	50	45-60°	2 
4	6.7	10	31.5	50	unsymmetrical	2 
8.4	14.1	21	66.2	105	0-45°	3+4 
6	10.1	15	47.3	75	45-60°	3+4 
4	6.7	10	31.5	50	unsymmetrical	3+4 

* without clamping effect